

LAKESHORE STAMPING INC. PRESSES

Updated: 5/31/10

PRESS #	PRESS INFORMATION	SERIAL NO.	RAM FORCE (TONS)	BED AREA	RAM AREA	TOP OF BOLSTER MAX.SHUT HEIGHT (INCHES)	RAM ADJ. (INCHES)	STROKE LENGTH (INCHES)	BOLSTER DEPTH	DISTANCE FROM TOP OF BOLSTER TO FLOOR	STROKES PER MIN.	CUSHION FORCE (TONS)	CUSHION STROKE
#1	VERSON - 75 OBI	17274	90	36 x 23	26 x 18	15	4	8	3	39½	45	N/A	N/A
#2	NIAGARA M-110	39824	110	42 x 27	28 x 21	20%	5	8	4	36%	40	N/A	N/A
#3	NIAGARA E-½	3205	150	50 x 30	34 x 24	18½	6	12	5	41½	40	N/A	N/A
#4	McKAY G-150-1	693942-OP	150	50 x 30	36 x 24	21½	6	12	4¼	39%	40	15	5
#5	CLEARING	54-300-108-72	300	108 x 72	108 x 72	39	6	18	5½	31½	20	N/A	N/A
#6	WILKINS MITCHELL	55-445	250	64 x 48	62 x 36	22	6	12	7	46	17	N/A	N/A
#7	STEELWELD	P-1085	150	54 x 36	48 x 36	36	8	12	4¾	37	30	N/A	N/A
#8	ROUSELLE GAP	GBSA-8172	80	80 x 23	78 x 16	18	6	6	2%	N/A	N/A	N/A	N/A
#9	WEAN	38046-10	600	110 x 72	110 x 72	51	6	24	N/A	16½	20	N/A	N/A
#10	APT	LPS 2500	50 Main Cyl 50 Third Cyl	39 x 39	39 x 39	Variable	Variable	Variable	9%	35½	Variable	50	Variable
#11	LAGAN	QMC 250	250 Main Cyl 125 Cushion 100 Third Cyl	51 x 39	52 x 40½	16 - 44	Variable	Variable	7½	44%	Variable	125	Variable
#12	BROWN & BOGGS	69153	80	36 x 25½	24 x 18	12	3	6	4	38	70	N/A	N/A
#13	DANLY	63174602	200	48 x 36	48 x 36	22½	8	8	4	42	40	N/A	N/A

Miscellaneous:

1 Only: Cradle/Decoiler

Capacity 5,000 Lbs. - 48"

2 Only: Small Manual Decoilers

Capacity 2,500 Lbs. - 42"

Capacity 300 Lbs. - 34"

7 Only: Rapid Air Feeders

1 5" Stroke x 4" Wide

2 6" Stroke x 12" Wide

Press # 1: Straightener and Decoiler Capacity 600 Lbs. -42"

Press # 2: Feeder and Decoiler

Press # 7: Straightener, Feeder and Decoiler

Press # 9: Feeder and Decoiler 0-5/16 Thick 33" Coil

Press # 10: Three Station Lucas Transfer Line (3 vertical spindles)

Press # 11: Two robot transfer load/unload cell/FANUC

Machining Center:

CNC Hyundai Vertical Lathe

CNC Traub Horizontal Lathe